

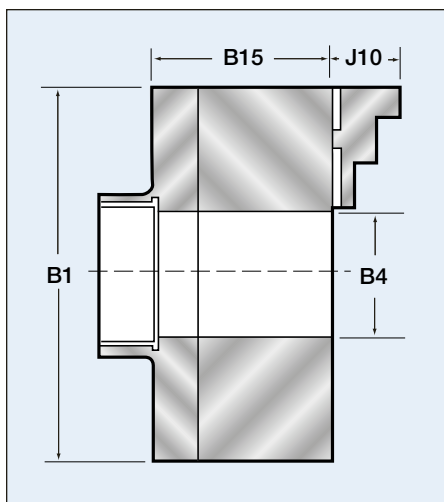


# Atlas Workholding 3-Jaw Universal Chucks

## Series 66 for ATLAS lathes and other threaded spindle lathes

- ⚙ One year warranty
- ⚙ Comes ready to mount with mounting affixed to the chuck
- ⚙ Sizes 4", 5", 6", and 8",
- ⚙ Two piece tongue & groove top jaws on 5", 6" and 8"
- ⚙ Solid I.D. and O.D. jaws on 4" chuck

Chuck Size	Chuck No.	Threaded Mount
4"	6611	1"-10
5"	6612	1-1/2"-8
6"	6613	1-1/2"-8
6"	6615	2-1/4"-8
8"	6616	1-1/2"-8
8"	6618	2-1/4"-8
8"	6620	2-3/8"-6



### Dimensional Data for Universal Mount Chucks

Chuck No.	B1	B4	B15	J10
6611	4"	.787"	2.75"	.667" **
6612	5"	1.26"	3.25"	1.57"
6613	6.5"	1.65"	3.85"	1.69"
6615	6.5"	1.65"	3.85"	1.69"
6616	8"	2.16"	4.05"	1.77"
6618	8"	2.16"	4.05"	1.77"
6620	8"	2.16"	4.05"	1.77"

\*Body width with mount may vary slightly

\*\*Solid ID, OD jaw only